

line 11, change "14" to --1--.

Page 10, line 5, change "14" to --1, or flange portion 12 shown in Fig. 6--;

line 20, change "16" to --17--;

line 21, change "14" to --1--;

line 22, change "14" to --1--; and

line 25, change "16" to --17--.

Page 11, line 16, between "the" and "non-processed" insert --flanged portion 12 of the--, and change "14" to --1--.

Page 12, line 19, change "14" to --1--.

Page 13, line 18, change "14" to --1--; and

line 21, change "14" to --1--.

Page 14, line 11, change "14" to --1--.

IN THE CLAIMS:

Please cancel claim 7 without prejudice or disclaimer of the subject matter thereof.

Please further amend claim 1 as follows:

Sub D17
C1
1. (Twice Amended) A method of manufacturing an annular member from a disc-shaped metal sheet material defining an outer periphery, comprising the steps of:

forming the disc-shaped metal sheet to have a non-processed portion

including a stepped portion;

rotating the disc-shaped metal sheet material;

pressing the outer periphery of the metal sheet material in a radially inward direction, while continuing to rotate the metal sheet material;